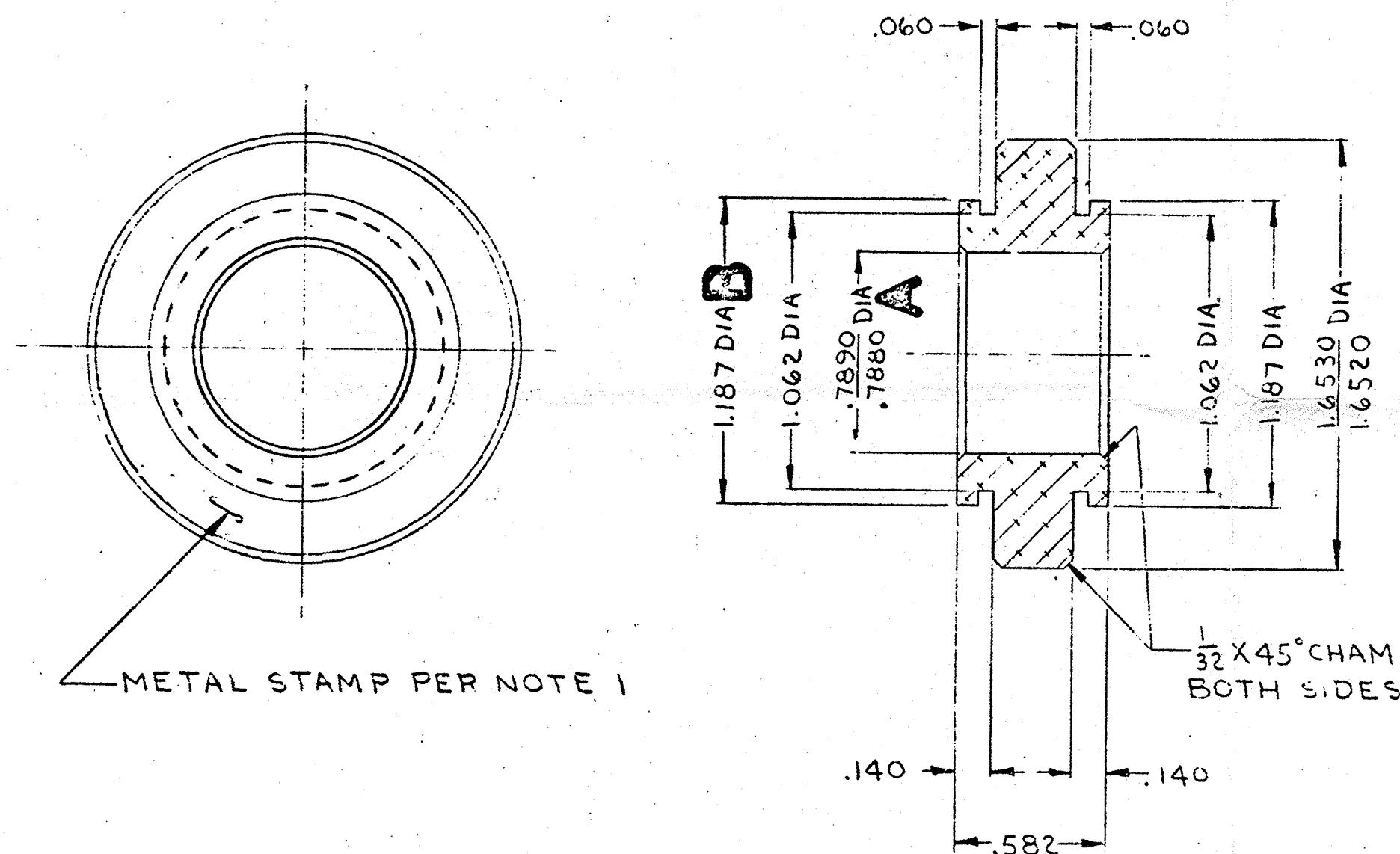


1/16

6795992

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVAL



METAL STAMP PER NOTE 1

NOTE:

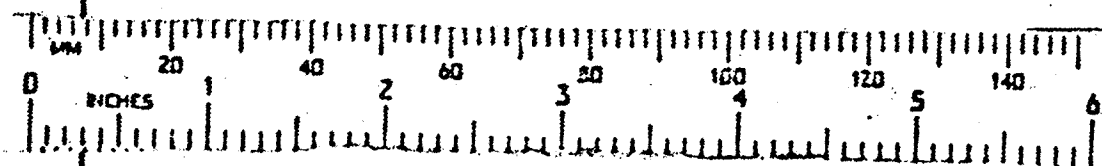
1. METAL STAMP IN LOCATION SHOWN WITH $\frac{1}{8} - \frac{3}{16}$ HIGH FIGURES THE FOLLOWING: (a) TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD "ALLISON". (b) VENDOR'S NAME OR TRADEMARK.
2. ANODIZE PER AMS 2470

6795992

SHT 1 OF 1

SHOP COPY

DIA A & B SHALL BE CONCENTRIC WITHIN .001 FIR



SPECIAL INSPECTION AND TEST REQUIREMENTS

WHEN PART OF ASSEMBLY REQUIRES MAGNETIC AND/OR FLUORESCENT PENETRANT INSPECTION, THERE MUST BE GOVERNMENT CERTIFIED OPERATORS AND INSPECTORS. WHEN PART OF ASSEMBLY REQUIRES WELDING, OPERATORS AND EQUIPMENT MUST BE GOVERNMENT CERTIFIED. IN ADDITION, FACILITIES HAVING GOVERNMENT SOURCE INSPECTION MUST HAVE GOVERNMENT APPROVAL OF X-RAY, HEAT TREATMENT, ANODIZING AND PLATING EQUIPMENT WHERE APPLICABLE.

ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFACTURED OR PROCURED TO THIS DRAWING INCLUDING REPLACEMENT SPARES, ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATION MIL-Q-7555 AND USAF SPEC NOTICES THERETO, AND TO TESTING PER SPECIFICATIONS AND BULLETINS GOVERNING THE QUALIFICATION, APPROVAL AND RELIABILITY OF ALLISON PRODUCTS. MRS PROCEDURES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

USED ON ENGINE MODELS
T63-A-5 Y63-A-5, 3, 1

UNLESS OTHERWISE SPECIFIED BREAK SHARP EDGES C10 TOL. ON THREE PLACE DECIMALS ± .010 TOL. ON FOUR PLACE DECIMALS ± .005 FOUR PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	
MATL.	ALUM - SAE 6061-T4
HEAT TREAT	
WELD OR BRAZE	
SURFACE TREATMENT	AS NOTED
INSPECTION	

APPROVALS		DATE
DRAWN	<i>WAG</i>	7-2-62
CHECKED	<i>WAG</i>	7-10-62
ENGR. OR METALLURGY	<i>WAG</i>	7-10-62
ENGR. 1	<i>WAG</i>	7-10-62
ENGR. 2	<i>WAG</i>	7-11-62
ENGR. 3		
FINAL	<i>WAG</i>	7-12-62
REVIEW APPROVAL		

ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		
TITLE DUMMY BEARING - GAS PRODUCER TURBINE REAR		
MODEL	73342	C
SCALE	2 X SIZE	6795992
SHEET	1 OF 1	

AMS 2470

NUMBER

SPEC SUMMARY (REF)